



Marine Specialties

Product Data Sheet

Product Group 30 – Pre-combustion Additives

Octamar™ HF-10 Plus

Product Description

Octamar™ HF-10 Plus is an innovative additive containing a dispersant-stabiliser and antifoulant for Very Low Sulphur Fuel Oil (VLSFO) to:

Improve fuel stability and compatibility during blending, handling and storage,

Disperse existing sludge formation and prevent further agglomeration.

Improve combustion reducing unburned carbon deposits throughout the engine and exhaust gas system.

Improve fuel stability against oxidation and thermal stressing

Reduce fuel injector fouling

Physical Properties

Appearance.....brown, reddish liquid
Density at 15°C.....870 kg/m³
Viscosity at 25°C.....12 mPa.s
Flash Point, PMCC.....>144°F/61°C

Dosage

For best results, Octamar™ HF-10 Plus should be dosed into storage tank prior to bunkering.

Recommended regular dosage range:
1:10,000 (1 litre per 10 tonnes of fuel) to
1:15,000 (1 litre per 15 tonnes of fuel)

Different dosage rates maybe recommended for emergency use and sludge reduction, fuel stability and injector fouling. Innospec personnel are available to assess your specific problems and advise a suitable product(s) and dosage program.

Packaging and Storage

Octamar™ HF-10 Plus is supplied in non-returnable 25-litre pails. Store away from heat, sparks and open flame.

- ISO 9001 & 14001 certified by DNV
- EU Origin

Product Benefits and typical Applications

- Prevents issues related to fuels commingling like separation, sludge formation and filter clogging.
- Improves stability and compatibility of different VLSFO blends, types, qualities and fuel origin.
- Improves oxidation and thermal stability.
- Maintains long term fuel stability and prevents fuel ageing.
- Reduces fuel injector fouling.
- ECA requirements - prevents incompatibility during fuel change-over.
- Continuous use – for sludge reduction – cleaner fuel handling system, engines and exhaust gas system.
- Improves combustion efficiency - cleaner engines and exhaust system.

- continued overleaf -



Precautionary Statement

Use only in approved manner. Do not contaminate drinking water. Dispose of empty container in accordance with local, state and federal rules. Do not re-use empty container. Avoid inhalation of fumes. When handling, use rubber gloves and face shield, wash after handling. Consult Innospec for questions and specific directions for use. Buyer assumes all risks of storage or handling of this material that are not in strict accordance with directions given. Consult the SDS for additional information. Store in a dry place away from food stuffs with the lid tightly closed. For commercial use only.

First Aid

HARMFUL IF SWALLOWED. CONTACT WITH SKIN OR EYES CAN CAUSE IRRITATION. KEEP OUT OF REACH OF CHILDREN!

SKIN: Flush with water and wash with soap and water. Remove contaminated clothing. Get medical attention if irritation continues.

EYES: Flush with cool water for at least 15 minutes and get medical attention immediately.

INHALATION: Remove affected person to fresh air. Get medical attention immediately.

INGESTION: Do not induce vomiting. Drink large amounts of water. Do not give an unconscious person anything to drink. Get medical attention immediately.

For further information about our products & services please contact your nearest Innospec Customer Service Centre:

North America

Marine Specialties
Customer Service Centre - USA
8310 South Valley Highway, Suite 350
Englewood, Colorado 80112
USA
Tel: +1 303-792-5554
In USA & Canada: 800-873-8711
e-mail: csc.americas@innospecinc.com

Greece, Turkey

Marine Specialties
Customer Service Centre - Greece & Turkey
11, Il Merarchias Street,
Piraeus - 185 35
Greece
Tel: +30 210 411 0727 / 8
Fax: +30 210 411 0748
e-mail: csc-gt@innospecinc.com

Europe, Middle East, Africa

Marine Specialties
Customer Service Centre - EMEA
P.O. Box 53156
3301 Limassol
Cyprus
Tel: +357 25 762 535
Fax: +357 25 762 545
e-mail: csc-emea@innospecinc.com

Asia Pacific

Marine Specialties
Customer Service Centre - Asia Pacific
47 Scotts Road, #02-03 Goldbell Towers
Singapore 228233
Tel : +65 6336 6286
Fax : +65 6336 1692
e-mail: csc.AsiaPacific@innospecinc.com

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